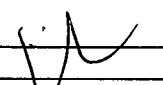
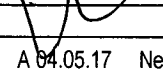


Date: Friday, 17/11/2006 9:51:23 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DOUBLER
Job Number : 22484B	
Estimate Number : 10582	
P.O. Number : N/A	Part Number : D2008001
This Issue : 17/11/2006 S.O. No. : N/A	Drawing Number : D2008 REV. N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : 15/11/2005 Type : SMALL /MED FAB	Drawing Revision : N/A
Previous Run :	Material : N/A
Written By : 	Due Date : 15/12/2005 Qty: 4 Um: Each
Checked & Approved By : 	
Comment : Est: A 04.05.17 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	MKYDEX100	Kydex 100
-----	-----------	-----------



Comment: Qty.: 0.1319 sf(s)/Unit Total : 0.5276 sf(s)

Kydex 100

Material: Kydex 100, 0.028" thick

(M-KYDEX100)

Batch: M16909

FF 06-11-22

4

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1- Cut (4) D2008-001 per (1) DSI 9051 Kit as per Dwg D2008

2- Deburr

Identify as D2008-001

FF 06-11-22

4

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------

**Comment:** INSPECT WORK TO CURRENT STEP

M 06/11/22 (4)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST15

R 6/11/23

(4)

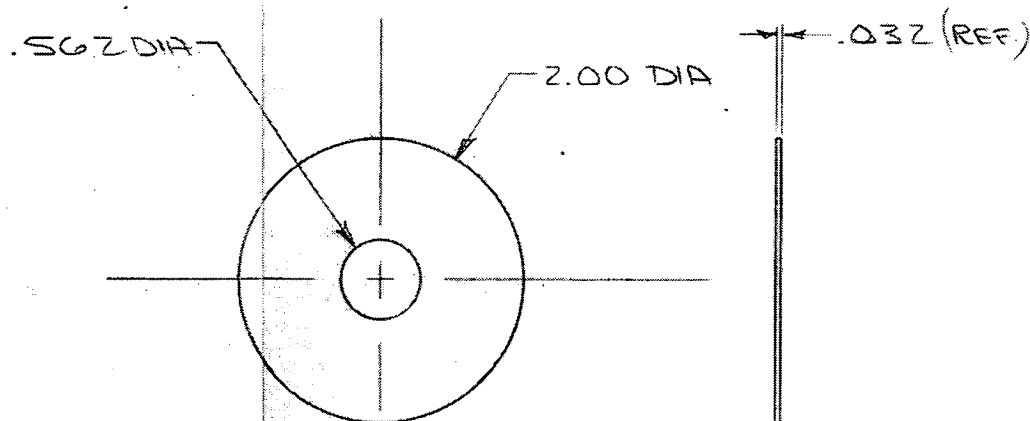
5.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Inspection Level 21

06/11/23 (4)
 W 06/11/23

REFERENCE ONLY



DETAIL OF -001



D 2008

REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE FOR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		QTY REQUIRED		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC/VENDOR			
DRAWN				BASIC CODE		APPROVAL		CONTRACT NO.		DATE		DART AERO ACCESSORIES INC							
APPROVED				OR. DIM. NO. IN-HEAD REAR SIDE IN-HEAD FOR SIDE				DRAWN		90.12.01									
DESCRIPTION OF CHANGE		REQUIREMENTS - UNLESS OTHERWISE SPECIFIED		DIM. OR. DIM. NO. IN-HEAD REAR SIDE IN-HEAD FOR SIDE				CHECKED		90.12.01		TITLE							
		1. DIMENSIONS ARE IN INCHES 2. SURFACE FINISHES: 100-150 3. REMOVE SHARP EDGES OF 1/16" MAX. 4. THREADS PER INCH: 1/8" - 17.5 5. HOLE PER AND 100%		1. TOLERANCES - SEE 2. CSD 2. ANGLES: 1/8" 1/16" 3. PARALLELISM: 1/8" 1/16" 4. ECCENTRICITY: 1/8" 1/16" 5. SPINNING ABOUT ALL MAC CENTRAL LINES 100%		BASIC CODES		EL-4032041040		STRESS				CODE		D 2008		REV.	
		REPORT ALL DISCREPANCIES - DO NOT SCALE						CLIENT				SCALE		1:1		SPT OF			